## HYDROTHERMAL SYNTHESIS AND X-RAY DIFFRACTION ANALYSIS OF CERTAIN BARIUM SILICATES

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The BaO-SiO<sub>2</sub>-H<sub>2</sub>O system has long attracted attention as a result of the binder properties of barium silicates [1]. In contrast to the analogous calcium system, which has been investigated rather frequently, particularly under hydrothermal conditions [2], only one study has been made of this barium system during the past 30 years [3]. Production of barium silicates by sintering [4] and by synthesis from aqueous solutions [5, 6] has been reported, but neither technique has yielded crystals suitable for x-ray diffraction analysis, without which research on the system cannot be regarded as complete, even for technological purposes.

The barium silicates were synthesized in autoclaves with a temperature gradient ( $\Delta T = 20-30$ °C). The initial reagents were chemically pure barium hydroxide and x-ray amorphous silica. An aqueous Ba(OH)<sub>2</sub> solution placed in the autoclave

served simultaneously as the solvent for the silica and as the barium source. Table 1 gives the results of a series of experiments (T = 450°C, P = 800-2000 atm).

The following succession of phases could be quite clearly traced as the  $Ba(OH)_2$  concentration was raised at  $BaO/SiO_2$  molar ratios of 0.5-1.5:  $BaSi_2O_5 \rightarrow Ba_2Si_3O_8 \rightarrow \alpha$ - $BaSiO_3$ . A similar phase sequence was previously observed for silicates of the  $Na_X Me_y SipO_q$  type [7], where, as the NaOH concentration was increased, the silicates that crystallized presumably had fewer associated silicate radicals  $[Si_2O_6]_\infty \rightarrow [Si_2O_7] \rightarrow [SiO_4]$ .

We naturally expected that silicates containing simpler radicals would crystallize when the Ba(OH)<sub>2</sub> concentration was raised, but the difference in the chemism of the two solvents [8] did not permit us to anticipate a full analogy. According to Douglass

TABLE 1

Exp. No.	Ba(OH) <sub>2</sub> conc., wt.%	BaO/SiO <sub>2</sub> molar ratio	Results of synthesis
1	5	0,1:1	BaSi <sub>2</sub> O <sub>2</sub> + Ba <sub>2</sub> Si <sub>3</sub> O <sub>8</sub> + SiO <sub>2</sub>
2 3 4 5 6 7 8 9	12	0,1:1	BaSi <sub>2</sub> O <sub>5</sub> + Ba <sub>2</sub> Si <sub>3</sub> O <sub>8</sub> + SiO <sub>2</sub>
3	15	0,35:1	BaSi <sub>2</sub> O <sub>5</sub> + Ba <sub>2</sub> Si <sub>3</sub> O <sub>8</sub> + SiO <sub>2</sub>
4	32	0,7:1	BaSi <sub>2</sub> O <sub>5</sub> + x-BaSiO <sub>3</sub>
5	32	2,5:1	z-BaSiO <sub>3</sub> + B
6	33	3:1	$\alpha$ -BaSiO <sub>3</sub> + C
7	40	1,4:1	Ba <sub>2</sub> Si <sub>3</sub> O <sub>8</sub> + α-BaSiO <sub>3</sub>
8	40	2,1:1	2-BaSiO <sub>3</sub> + Ba <sub>2</sub> Si <sub>3</sub> O <sub>8</sub> + C
9	40	4:1	α-BaSiO <sub>3</sub> + C
10	45	1:4	BaSi <sub>2</sub> O <sub>5</sub> + SiO <sub>2</sub>
11	45	2.5:1	$\alpha$ -BaSiO <sub>3</sub> + B
12*	57	1,4:1	Ba <sub>2</sub> Si <sub>3</sub> O <sub>8</sub>
13	57	4:1	$\alpha$ -BaSiO <sub>3</sub> + C
14	60	5:1	2-BaSiO3 + C
15	70	1,75:1	z-BaSiO3 + Ba2Si3O8
16	70	3:1	z-BaSiO3 + C
17	90	2,5:1	2-BaSiO <sub>3</sub> + A

The solutions with a Ba(OH)<sub>2</sub> concentration of 57% or more were prepared at 60-90℃.